

SEP 10 2018

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



D206-797-211
Job Sheet 183239



005560

Part No: D206-797-211

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 17 IPP Rev:A 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:B 11.04.18 MS24694-10 TO MS24694-S10 DD verf:JLM IPP Rev:C 11.04.19 added(1) D4293-1(was missing) DD verf:JLM IPP Rev:D 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 20 2018
110	Packaging	1 pcs	9/28/18	9/28/18	0.00	0.00	Packaging1-3		OCT 19 2018
120	QC	1 pcs	9/28/18	9/28/18	0.00	0.00	QC4		OCT 19 2018
130	Packaging	1 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1		OCT 19 2018
135	DC	1 pcs	9/28/18	9/28/18	0.00	0.00	DC		OCT 19 2018
140	QC21-FG	1 Ea	9/28/18	9/28/18	0.00	0.00	QC21		181019

Part Op 130 - Identify and pack for shipping as per PPP D206-797-211 Location:FG034
Descriptions: 135 - Photocopy bluefile & type labels per PPPD206-797-211 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5061117
AN6-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	5064084
D4271-011	Beam Assembly, Fwd	1 Ea (1 ea)	90-Start up Operation	5081853
D4271-013	Beam Assembly, Aft	1 Ea (1 ea)	90-Start up Operation	5074151
D4292-1	Fitting	2 Ea (2 ea)	90-Start up Operation	
D4293-1	Fitting	2 Ea (2 ea)	90-Start up Operation	
D4314-1	Shim	4 Ea (4 ea)	90-Start up Operation	5075996
D4314-3	Shim	4 Ea (4 ea)	90-Start up Operation	5075994
D4713-1	Spacer	1 Ea (1 ea)	90-Start up Operation	5095336
MS21042L6	Nut	4 Ea (4 ea)	90-Start up Operation	5067866
MS24694-S10	Screw	4 Ea (4 ea)	90-Start up Operation	5120986
MS27151-19	Nut	4 Ea (4 ea)	90-Start up Operation	5079921
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	90-Start up Operation	5050161
NAS1149D0663J	Washer	8 Ea (8 ea)	90-Start up Operation	5043782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	2	63	0
	AN6-20A	2	31	0
	D4271-011	1	3	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermof ☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐				Engineering ☐ Quality ☐ Other ☐	
Date : _____		Step #: _____		Container No: S111909 Part: D206-797-211 Job No: 183239 Serial No/ Batch: S111909 Revision: _____ Inspector: _____ Exp. Date: _____ Instructions: TC STC SH11-1 Issue 2, FA, AS, ST, SH02996NY 11/12/21, EASA ST				MRB (QSI042) Approval	
Description Work Order Deviation		Completed By							
		Lead hand / Supervisor Approval Verification							
Root Cause Environment ☐ No Re-ver ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setu ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
		OTHER : _____							

D4271-013	1	1	0
D4292-1	2	2	0
D4293-1	2	0	0
D4314-1	4	27	0
D4314-3	4	23	0
D4713-1	1	36	0
MS21042L6	4	456	0
MS24694-S10	4	24	0
MS27151-19	4	29	0
MS3367-5-0	1	759	0
NAS1149D0663J	8	1,318	0

Part Specifications

Specifications could not be found.

Plex 9/14/18 7:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

5.0 PARTS LIST

Qty -021	Qty -022	Qty -023	Qty -024	Qty -211	Part Number	Description
X					D206-797-021	QUICK RELEASE HELI-UTILITY-BASKET
	X				D206-797-022	QUICK RELEASE HELI-UTILITY-BASKET
		X			D206-797-023	QUICK RELEASE HELI-UTILITY-BASKET
			X		D206-797-024	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D206-797-211	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4293-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

• COPYRIGHT © 2010 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 15.04.14

Change Record

Part Number D206-797-211

Page 1 of 1

Description BASKET MOUNTING INSTALLATION

[illegible]